



Container Chip (GRADE 20)

Caliper	Caliper	Basis Weight	Basis Weight	Stiffness	Stiffness
Points	Microns	lb/msf	g/m ²	Taber MD	Taber CD
10.0	255	39	192	50	20
11.0	280	43	207	60	20
12.0	305	45	221	65	25
14.0	355	51	250	95	35
15.0	380	54	265	110	45
16.0	405	57	279	130	50
18.0	460	64	311	175	70
19.0	485	67	325	205	85
20.0	510	70	340	230	95
21.0	535	72	354	260	110
22.0	560	76	369	295	125
23.0	585	78	383	330	140
24.0	610	82	398	370	155
25.0	635	84	412	410	170
26.0	660	88	427	450	190
28.0	710	94	456	540	230
30.0	760	99	485	645	275
32.0	810	106	514	755	325
35.0	890	115	560	950	410
36.0	915	118	574	1015	440
40.0	1015	130	632	1300	565

For all calipers:	Units	Average	Maximum	Minimum
Moisture	%	7.5	9.5	4
Plybond	Psi	55	No Limit	40
Cobb Water Absorption	g/m ² , 1 min.	300	1000	No Limit
Cobb Refrigeration	g/m ² , 1 min.	35	60	No Limit
Cobb Hard-Sizing	g/m ² , 2 min.	35	60	No Limit

Richard Parent, eng.

Richard Parent, Quality Supervisor – Paperboard

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Recycled 100 %

